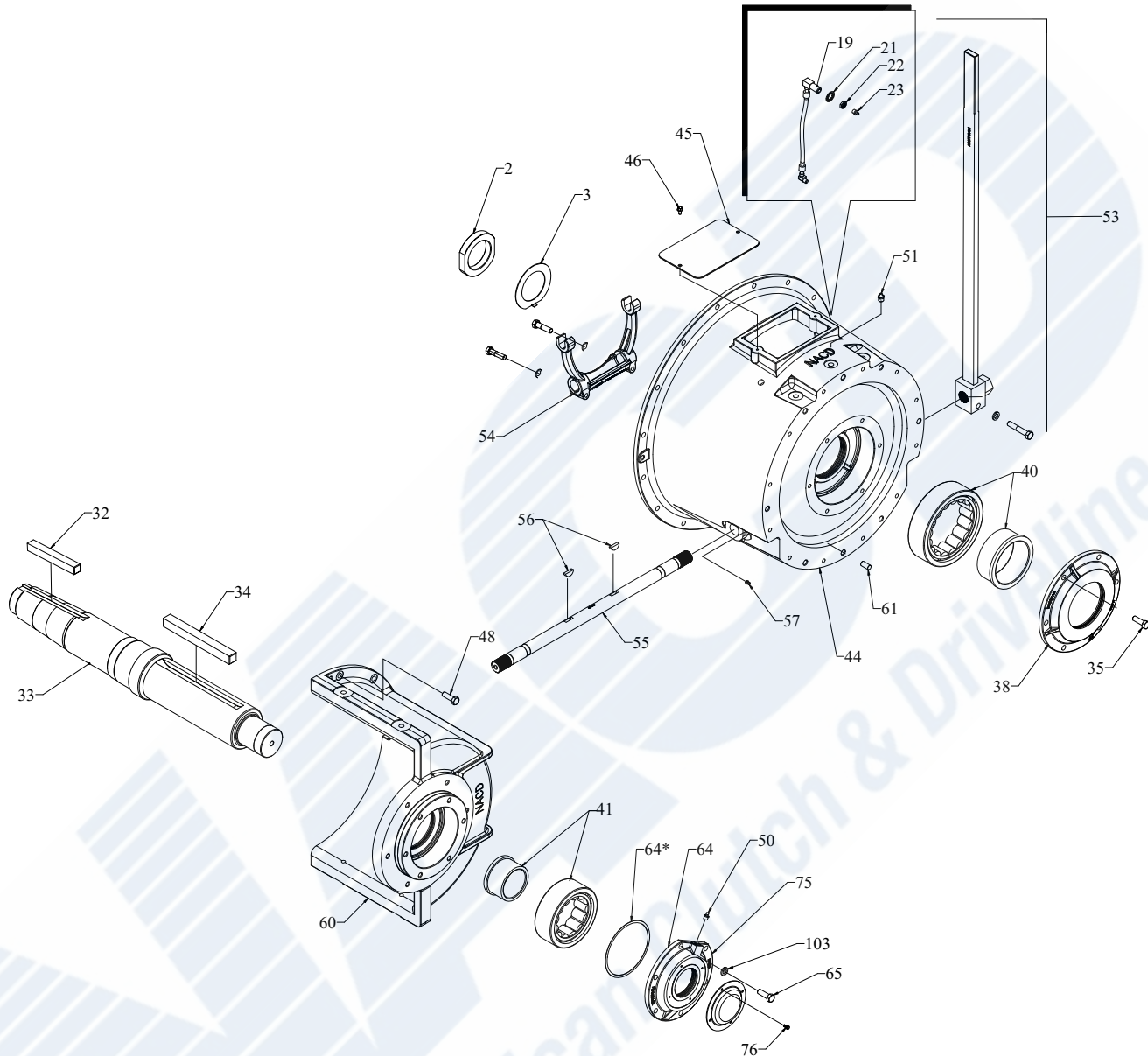


Housing: SAE # 0  
 Clutch: 18" SP (3P) (Triple Plate)  
 Application: Spread Bearing



Power Take-Off  
 SP318S007AM



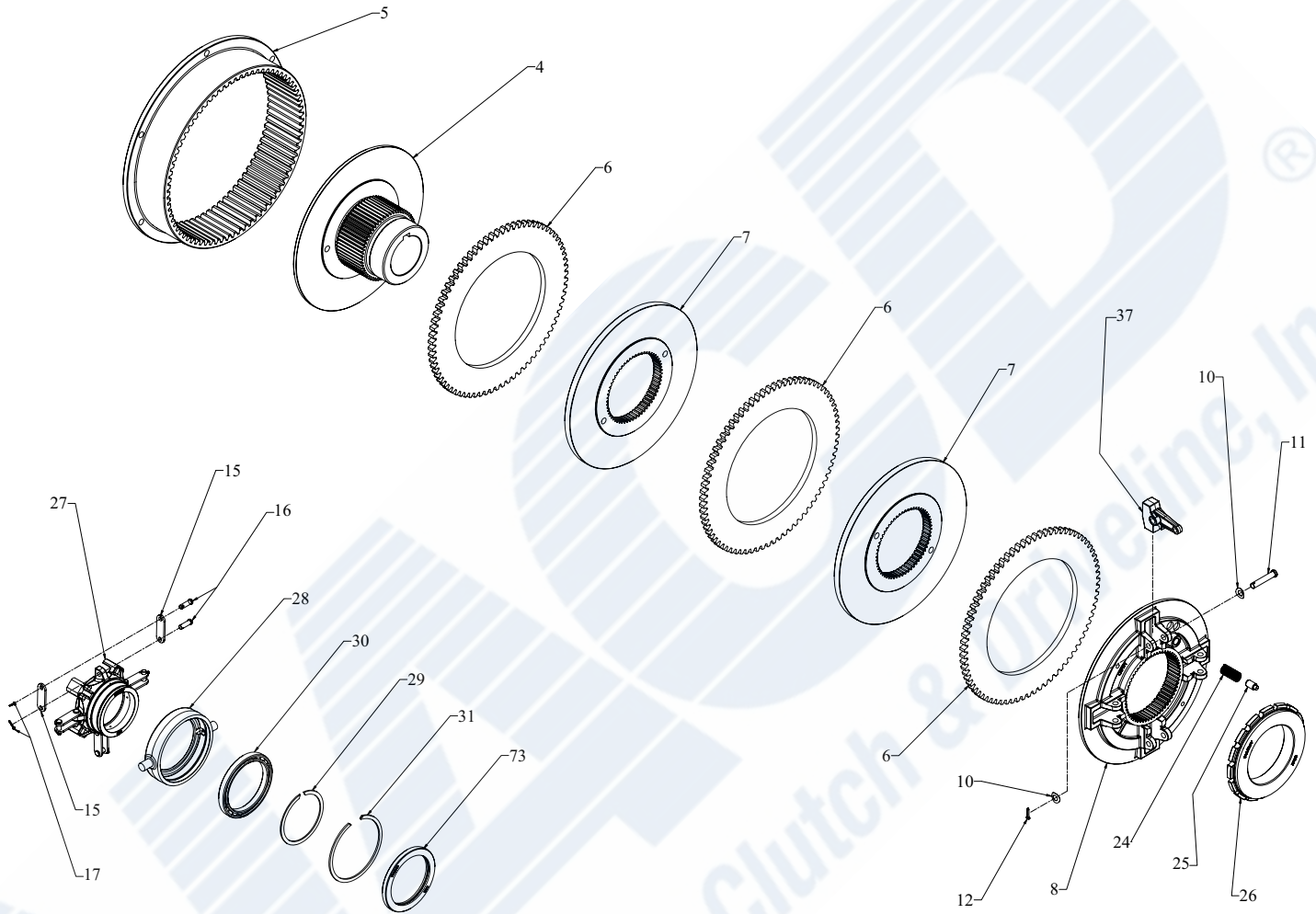
Ref #	Part Name	Part #	Qty	Ref #	Part Name	Part #	Qty	Ref #	Part Name	Part #	Qty
2	Nut	B1509LAM	1	45	Instruction Plate	A4836XAM	1	75	Cover	1022109AM	1
3	Lock Washer	B1511JAM	1	46	Screw	206092AM	2	76	Capscrew	M2044LAM	4
19	Hose Assy	A1663AM	1	48	Capscrew	M2004AWAM	6	103	Lock Washer	M2047AAAM	6
21	Serr. Washer	M2046AFAM	1	50	Grease Fitting	260843AM	1	NS	Housing Spacer	A7597AM	1
22	Jam Nut	204751AM	1	51	Grease Fitting	M287AM	1	79	Clutch Assy	SP318C004AM	1
23	Grease Fitting	260843AM	1	53	Shifting Handle	X8377CAM	1				
32	Clutch Key	M2034AJAM	1	54	Yoke Assy	XA5486AM	1				
33	Drive Shaft	A7598AM	1	55	Cross shaft	A3633EAM	1				
34	Output Key	M2034CQAM	1	56	Woodruff Key	M2022ACAM	2				
35	Capscrew	M2004FAM	6	57	Grease Fitting	LC100832	2				
38	Brng Ret(inner)	B6367AM	1	60	Pulley Housing	A7576AM	1				
40	Main Brng(inner)	MA1016AM	1	61	Dowel	A2711LAM	2				
41	Main Brng(outer)	MA1017AM	1	64	Brng Ret Kit	334250AM	1				
44	Clutch Housing	A7574AM	1	65	Capscrew	M2004FAM	6				

\* Shim kit 336821AM (AR)



Clutch Model: TD Style  
 Friction Material: Metallic  
 Release Bearing Type: Ball

**NACD**  
 Heavy Duty Clutches  
 SP318C004AM



Ref #	Part Name	Part #	Qty	Ref #	Part Name	Part #	Qty	Ref #	Part Name	Part #	Qty
5	Drive Ring	222485AM	1	17	Cotter Pin	B1535EAM	8	30	Bearing	MA542AM	1
79	Clutch Assy	SP318C004AM	1	24	Adj Lock Spring	A2702BEAM	1	31	Int Snap Ring	A2669DVAM	1
	<i>(includes all parts listed below)</i>										
4	Clutch Body	Z9678AAM	1	25	Adj Lock Pin	B2341AM	1	73	Grease Shield	B2339AM	1
6	Facing Plate	325748AM	3	26	Adj Ring	A6681AM	1				
7	Center Plate	9676AM	2	37	Release Lever	A4419AM	4				
8	Floating Plate	9677BAM	1	132	Sliding Sleeve Assy	S777AM	1				
10	Washer, Spring	M2115EAM	8		<i>(incl. items 15-17, 27-31 &amp; 73)</i>						
11	Clevis Pin	B1541AAM	4	27	Sliding Sleeve	B5913AAM	1				
12	Cotter Pin	B1535FAM	4	28	Bearing Carrier	B5916AM	1				
15	Link	1345AM	8	29	Ext Snap Ring	A2903CHAM	1				
16	Clevis Pin	B1539AAM	8								

Item 935 sold separately