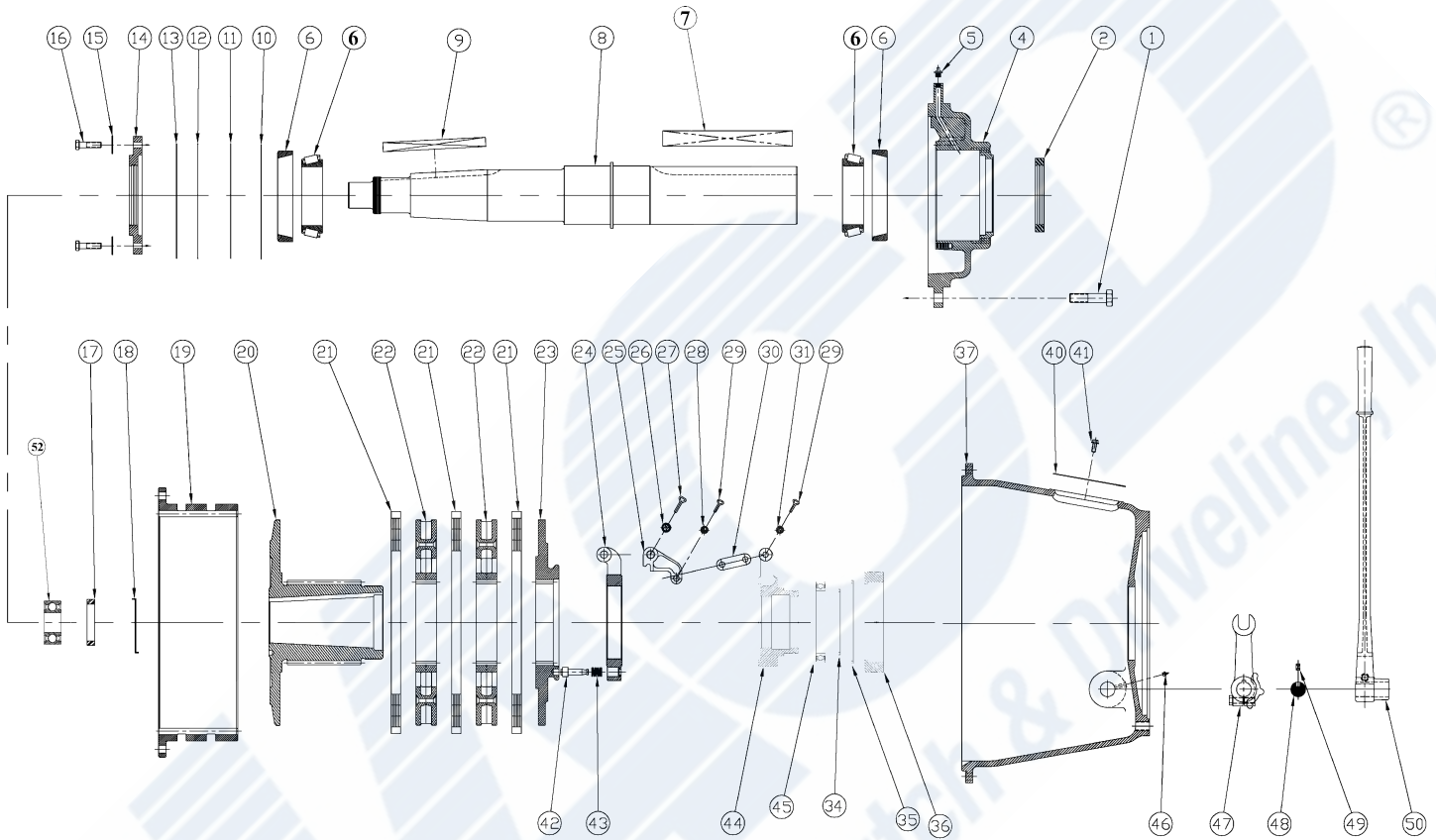


Housing: SAE #1
 Clutch: 14" IB (3P) (Triple Plate)
 Application: Side Load

NACD
 Power Take-Off
 IB314P141AM



Ref #	Part Name	Part #	Qty	Ref #	Part Name	Part #	Qty	Ref #	Part Name	Part #	Qty
1	Hex Head Screw	M2006ABAM	8	22	Center Plate	1016967AM	2	46	Fitting	LC100823	2
2	Labyrinth Seal	B3586AM	1	23	Pressure Plate	A6845AM	1	47	Release Yoke	XA4650AM	1
4	Carrier	A6867AM	1	24	Adjusting Yoke	A6848AM	1	48	Cross Shaft	1580HAM	1
5	Fitting	260843AM	1	25	Release Lever	B1636AM	4	49	Woodruff Key	204536AM	2
6	Main Bearing	M2780AM	2	26	Clevis Pin	B1540BAM	4	50	Shifting Lever	308368AM	1
7	Output Key	M2034BFAM	1	27	Cotter Pin	B1535DAM	4	52	Pilot Bearing	101848AM	1
8	Drive Shaft	B5837AM	1	28	Clevis Pin	B1538HAM	4				
9	Clutch Key	M2033BTAM	1	29	Cotter Pin	B1535CAM	8	79	Clutch Assy	IB314C010AM	1
10	Shim	B1648AM	3	30	Link	B1650AM	8				
11	Shim	B1648AAM	3	31	Clevis Pin	B1538JAM	4	113	Adj Yoke Assy	A199AM	1
12	Shim	B1648BAM	3	34	Ext Snap Ring	101432AM	1		(includes 24-27, 42, 43)		
13	Shim	B1648CAM	3	35	Int Snap Ring	A2669AQAM	1	137	Sliding Slv Assy	PX1036952AM	1
14	Bearing Retainer	1020625AM	1	36	Release Collar	1041022AM	1		(includes 28-31, 34-36, 44, 45)		
15	Lock Plate	B1667AM	3	37	Bell Housing	A7152AM	1	150	Carrier Sasy Kit	XA6867GAM	1
16	Hex Head Screw	M2002AGAM	6	40	Name Plate	101590AM	1		(includes 2, 4, 5)		
17	Nut	204722AM	1	41	Screw	206092AM	2				
18	Locking Washer	207238AM	1	42	Pin	B1655AAM	1				
19	Drive Ring	B5835AM	1	43	Spring	A2703AQAM	1				
20	Clutch Body	A7150AM	1	44	Release Sleeve	1036866AM	1				
21	Facing Plate	203567AM	3	45	Release Brng	1036953AM	1				