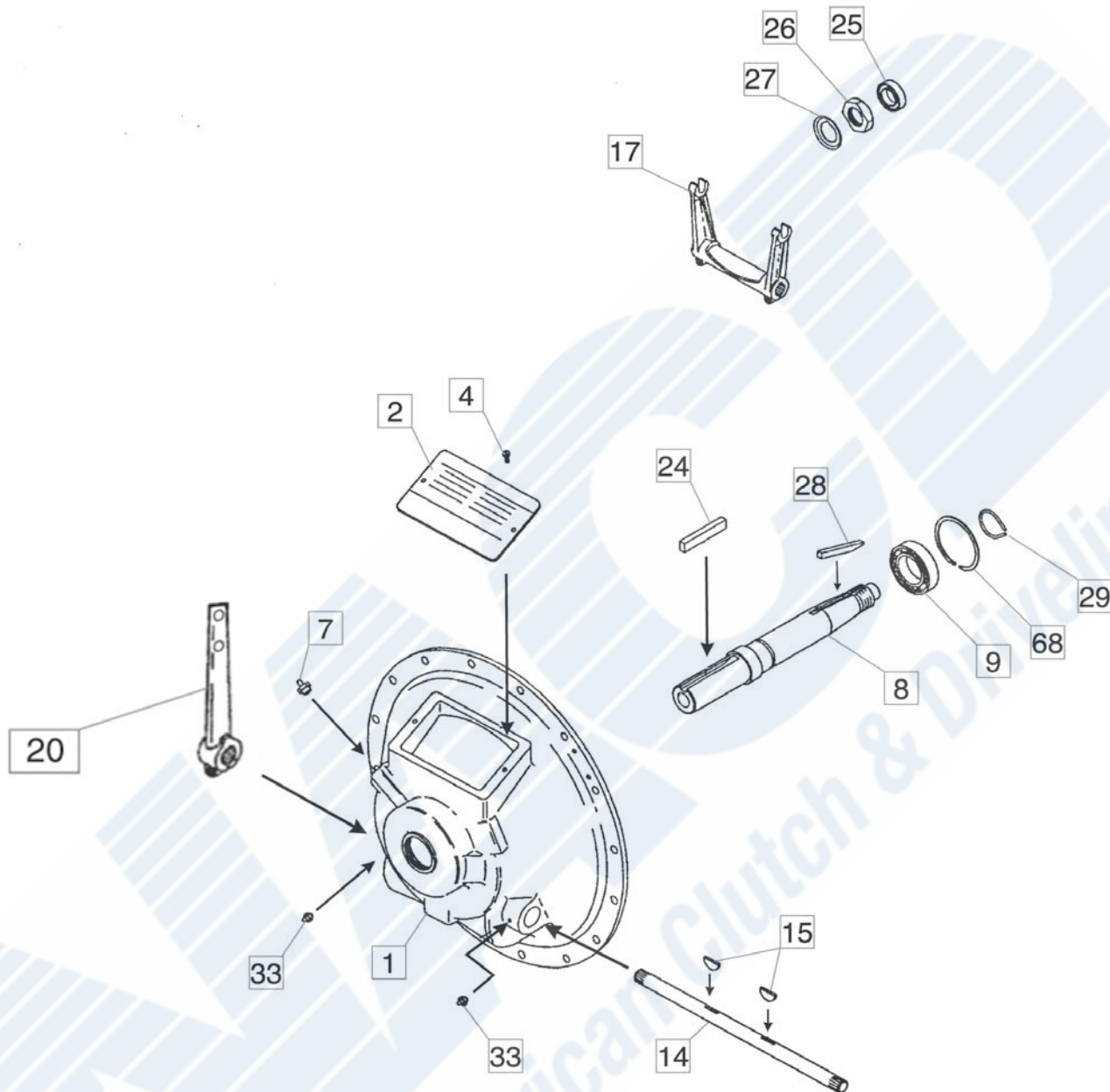


Housing: SAE #5
 Clutch: 6.5" HE (Single Plate)
 Application: Side Load or In-Line

NACD
 Power Take-Off
 437420AM



Ref #	Part Name	Part #	Qty	Ref #	Part Name	Part #	Qty	Ref #	Part Name	Part #	Qty
1	Bell Housing	204274AM	1	25 *	Pilot Bearing	207464AM	1	79	Clutch Assembly	418814AM	1
2	Name Plate	101687AM	1	26	Nut	204746AM	1		(see page 2)		
4	Bolt	206092AM	2	27	Locking Washer	207231AM	1				
7	Grease Fitting	260843AM	1	28	Clutch Key	204467AM	1				
8	Drive Shaft	206252AM	1	29	External Snapping	206710AM	1				
9	Main Bearing	207438AM	1	33	Grease Fitting	207953AM	2				
14	Cross Shaft	206425AM	1	68	Internal Snapping	LC100571	1				
15	Woodruff Key	204536AM	2								
17	Yoke Sub Assy	308371AM	1								
20	Shifting Lever	031219	1								
24	Output Key	204475AM	1								

* If greasable p/b use 207437AM

Clutch Model: 6.5" HE (Single Plate)

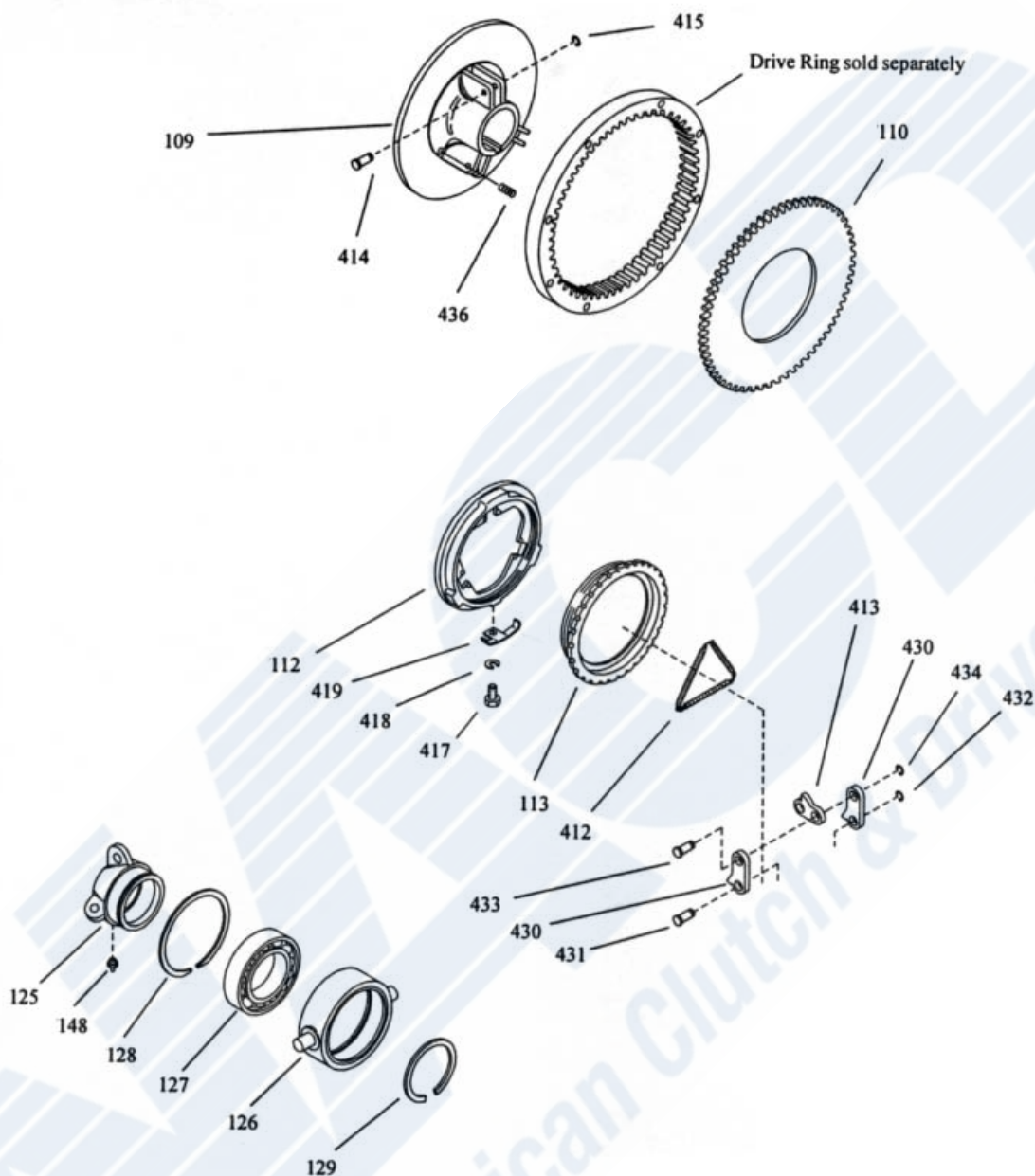
Friction Material: Organic

Release Bearing Type: Ball Bearing

NACD

Heavy Duty Clutches

418814AM



Ref #	Part Name	Part #	Qty	Ref #	Part Name	Part #	Qty	Ref #	Part Name	Part #	Qty
79	Clutch Assembly	418814AM	1	418	Lock Washer	X	1	129	External Snapping	206714AM	1
	<i>includes all parts but #935</i>			419	Adjustment Lock	X	1	137	Sleeve & Brng Assembly	318818AM	1
109	Clutch Body	202998AM	1	430	Link	X	6		<i>(includes 125-129, 148, 430, 431, 432)</i>		
110	Facing Plate	203573AM	1	431	Clevis Pin	X	3	136	Pressure Plate Assembly	308805AM	1
112	Pressure Plate	205496AM	1	432	Retaining Ring	X	3		<i>(includes 112, 113)</i>		
	<i>also see #136</i>			433	Clevis Pin	X	3	148	Grease Fitting	207954AM	1
113	Adjusting Ring	205825AM	1	434	Retaining Ring	X	3	935	Drive Ring	205854AM	1
412	Lever Spring	X	1	436	Separator Spring	X	3				
413	Lever	X	3	125	Release Sleeve	215512AM	1				
414	Clevis Pin	X	3	126	Bearing Carrier	203296AM	1				
415	Retaining Ring	X	3	127	Release Bearing	207511AM	1				
417	Lock Bolt	X	1	128	Internal Snapping	206803AM	1				

X Item is part of clutch kit 332918AM