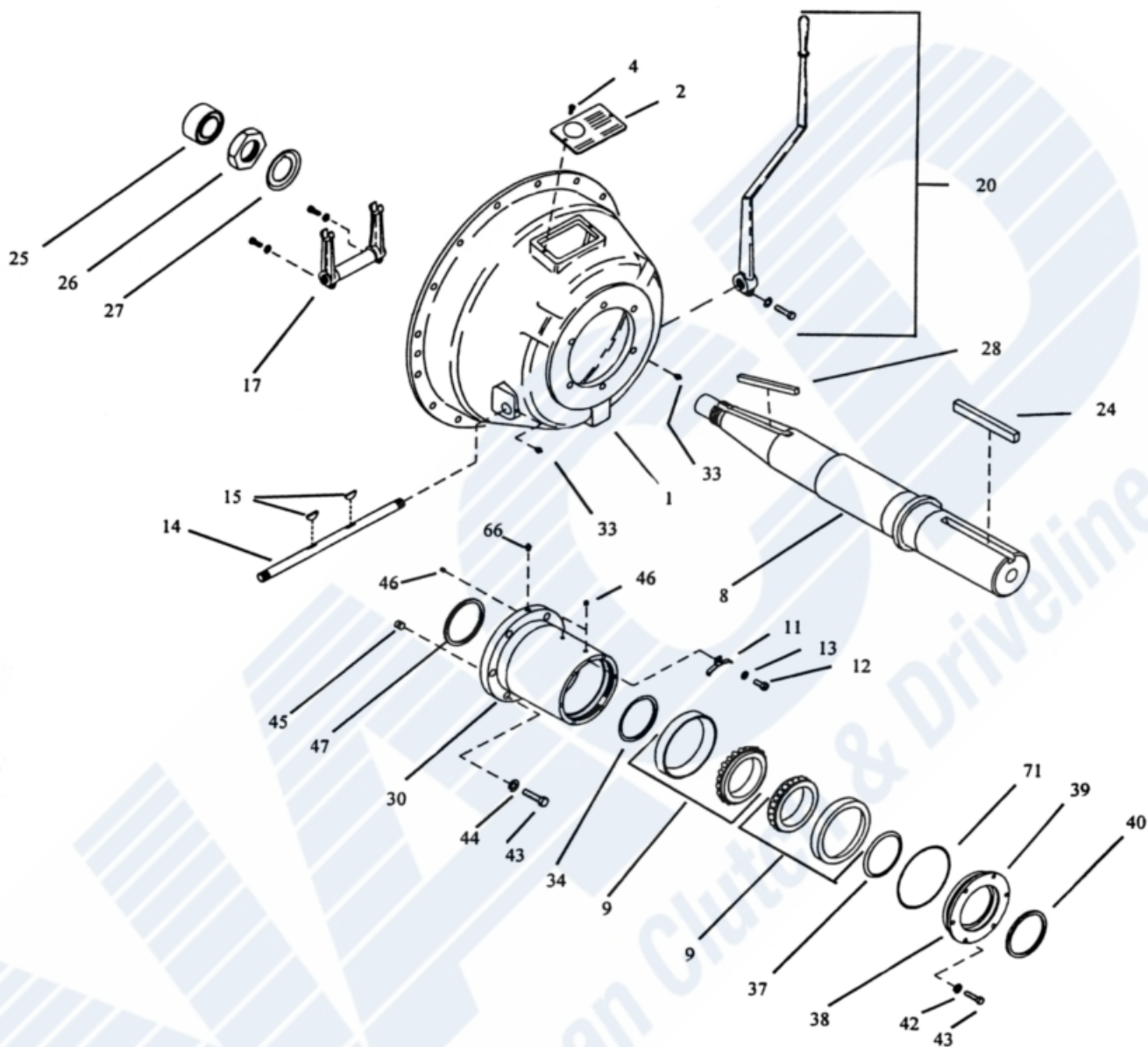


Housing: SAE #0
 Clutch: 18" HC (3P) (Triple Plate)
 Application: Side-Load Oil Lubricated Bearings

NACD
 Power Take-Off
 431437AM



Ref #	Part Name	Part #	Qty	Ref #	Part Name	Part #	Qty	Ref #	Part Name	Part #	Qty
1	Bell Housing	236005AM	1	30	Bearing Housing	225445AM	1	71	Shim Kit	335852AM	1
2	Name Plate	101590AM	1	33	Grease Fitting	207953AM	2	79	Clutch Assembly	422486AM	1
4	Bolt	206092AM	2	34	Oil Slinger (front)	226277AM	1	(see page 2)			
7	Grease Fitting	260843AM	1	37	Oil Slinger (rear)	226277AM	1				
8	Drive Shaft	231443AM	1	38	O Ring Seal	225451AM	1				
9	Main Bearings	318962AM	2	39	Bearing Retainer	226274AM	1				
14	Cross Shaft	206429AM	1	40	Oil Seal (rear)	225446AM	1				
15	Woodruff Key	204536AM	2	41	Bolt	203130AM	6				
17	Release Yoke	309606AM	1	42	Lockwasher	207227AM	6				
20	Shifting Lever	308377AM	1	43	Bolt	236091AM	6				
24	Output Key	204481AM	1	44	Lockwasher	207290AM	6				
25	Pilot Bearing	234570AM	1	45	Pipe Plug	218776AM	1				
26	Nut	204722AM	1	46	Pipe Plug	221256AM	3				
27	Locking Washer	207239AM	1	47	Oil Seal (front)	225446AM	1				
28	Clutch Key	222484AM	1	66	Hyd Orifice Fitting	235841AM	1				

Clutch Model: 18" HC (3P) (Triple Plate)

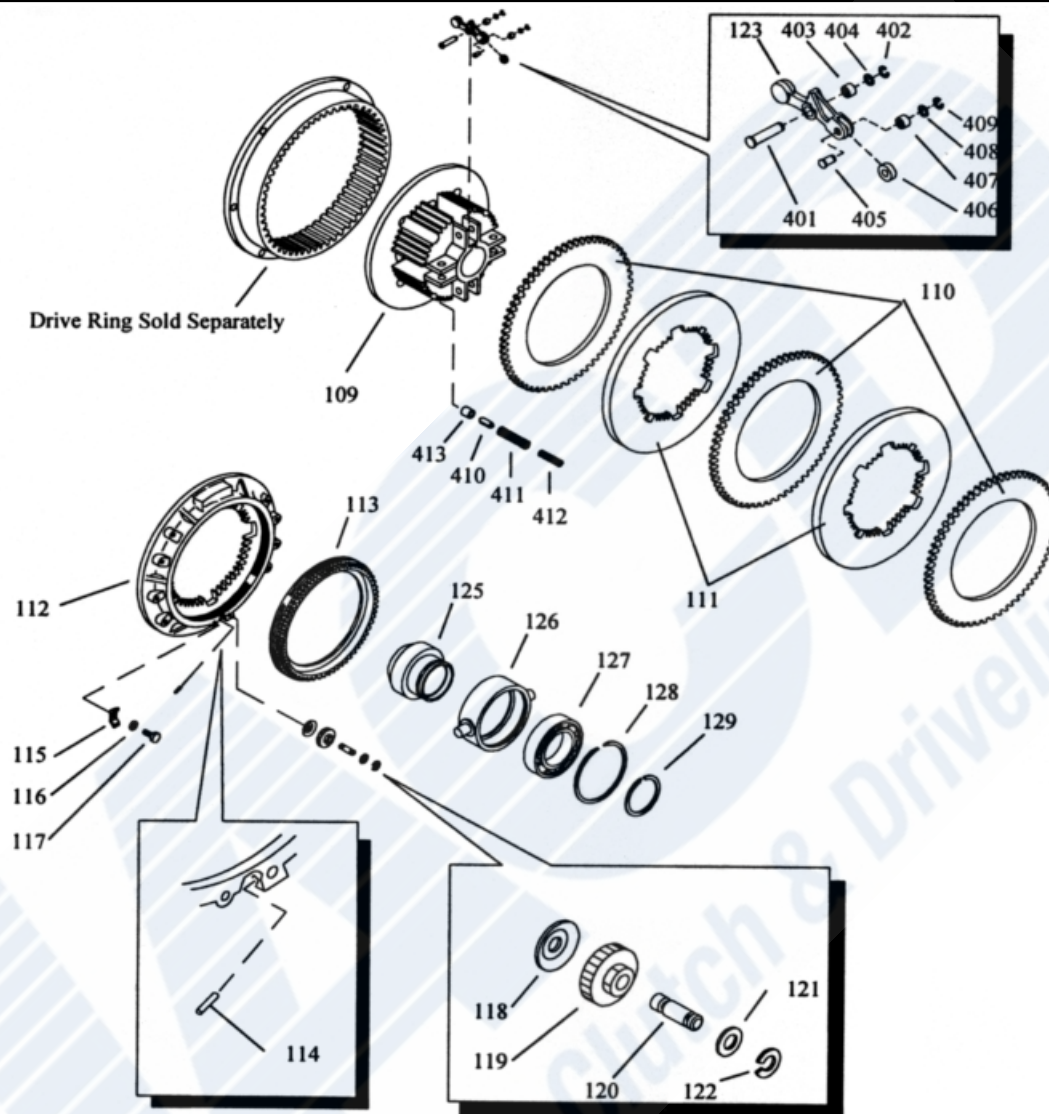
Friction Material: Metallic

Release Bearing Type: Ball Bearing

NACD

Heavy Duty Clutches

422486AM



Ref #	Part Name	Part #	Qty	Ref #	Part Name	Part #	Qty	Ref #	Part Name	Part #	Qty
935	Drive Ring	222485AM	1	120	Special Pin	205019AM	1	127	Bearing	207512AM	1
79	Clutch Assembly	422486AM	1	121	Plain Washer	207265AM	1	128	Internal Snapping	206804AM	1
	(includes all parts listed below)			122	Retainer Ring	205895AM	1	129	External Snapping	206759AM	1
109	Clutch Body	222487AM	1	123	Release Lever	204566AM	4	130	Rel Lever Assy	308320AM	4
110	Facing Plate	325748AM	3	401	Clevis Pin	X	4		(includes 123, 403 & 405-409)		
111	Center Plate	205188AM	2	402	Retainer Ring	X	4	131	Brng Carrier Assy	307774AM	1
112	Pressure Plate	205503AM	1	403	Needle Bearing	X	8		(includes 126, 127, 128)		
	(also see 136)			404	Plain Washer	X	4	132	Release Sleeve	309250AM	1
113	Adjusting Ring	205831AM	1	405	Clevis Pin	X	4		and Bearing Sub Assembly		
114	Spring Pin	205037AM	1	406	Lever Roller	X	4		(includes 125 through 129)		
115	Adjustment Lock	204691AM	1	407	Needle Bearing	X	4	410	Spring Pin	X	4
116	Washer	207299AM	1	408	Plain Washer	X	4	411	Separator Spring	X	4
117	Lock Bolt	203071AM	1	409	Retainer Ring	X	4	412	Separator Spring	X	4
118	Belleville Washer	206892AM	1	125	Release Sleeve	309334AM	1	136	Press Plate Assy	308807AM	1
119	Gear	204202AM	1		(with bushing)				(includes 112 through 122)		
				126	Bearing Carrier	203299AM	1				

X Item available only as part of clutch kit 332924AM.